TAPECONCURRENT

Product datasheet 8735 Double sided polyester tape permanent / removable

Construction

Adhesive: Differential adhesive system: removable acrylic and permanent rubber adhesive

Carrier: 12µ Transparent polyester film

Liner: White glassine

Features

- High tack laminating adhesive
- Specially designed mounting side adhesive
- Strong plastic carrier
- Medium release liner
- Removability.

Benefits

- Provides good initial adhesion to a wide variety of common packaging substrates e.g. low density polyethylene foam
- Ability to be cleanly removed from plastic, wood and glass surfaces
- Excellent resistance to UV-light
- Excellent die-cutting characteristics
- Provides a balance between the extension requirements for conversion and liner removal at point of application
- The removable adhesive is cleanly removable up to one year after application from most hard substrates (excluding nitro cellulose lacquered surfaces)

Applications

- Removable protection
- PU foam bonding
- Bubble wrap
- Packaging and protection
- Envelopes and continues forms
- Document security

Temperatures

Application (minimum)	+10 °C
Service (continuous)	- 40°C to +55 °C
Short term	+70 °C

<u>Note</u>

8735 is not suitable for nitro cellulose lacquered surfaces.

Physical Properties	Typical Values	
Thickness Adhesive + carrier Liner Total *ATM.7		75μ 70μ 145μ
Elongation Tensile strength *ATM.13 – ASTM D882	60.0% 1.5 kN/m	
Tack (finat) *ATM.8 – FINAT.9	MS 120N/m	LS 1260 N/m
Adhesion (180° peel) Stainless steel Painted steel Polycarbonate Rigid Polypropylene *ATM.1 – PSTC.1	24 hrs MS 140 N/m 165 N/m 260 N/m 95 N/m	20 min LS 1050 N/m 900 N/m 1040 N/m 730 N/m
Shear resistance (static – 1000g/25mm x 25mm) *ATM.2 – FINAT.8 – PSTC.7	MS 833 min	LS 666 min

*Test methods

Surface preparation

It is essential, as with all pressure sensitive tapes, that the surface to which the tape is applied to be clean, dry and free of grease and oil.

Storage and shelf life

The shelf life of the product is two years when stored at 18-22°C, 30-70% relative humidity and out of direct sunlight, in original packaging.

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